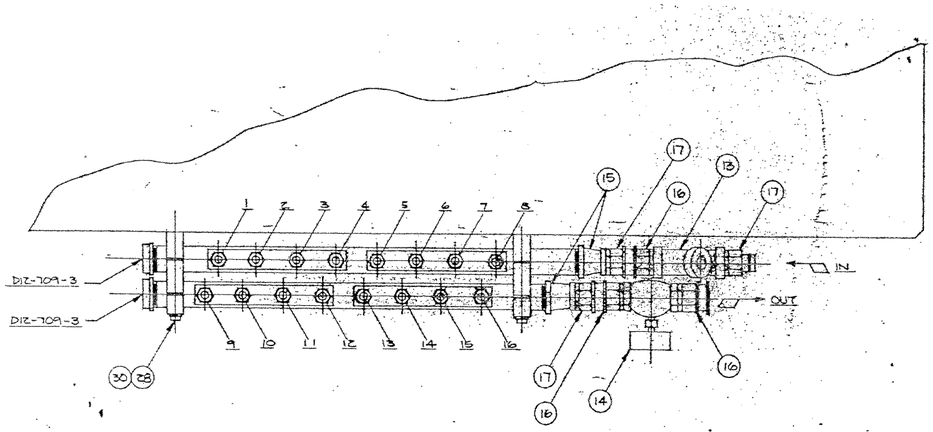
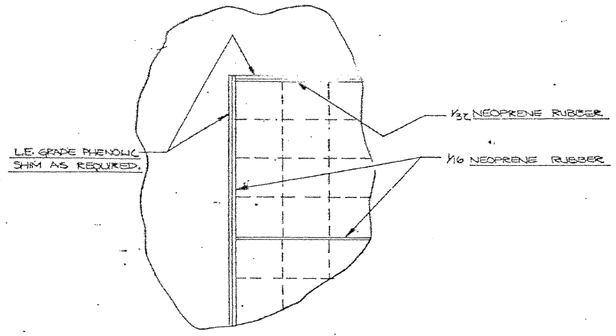
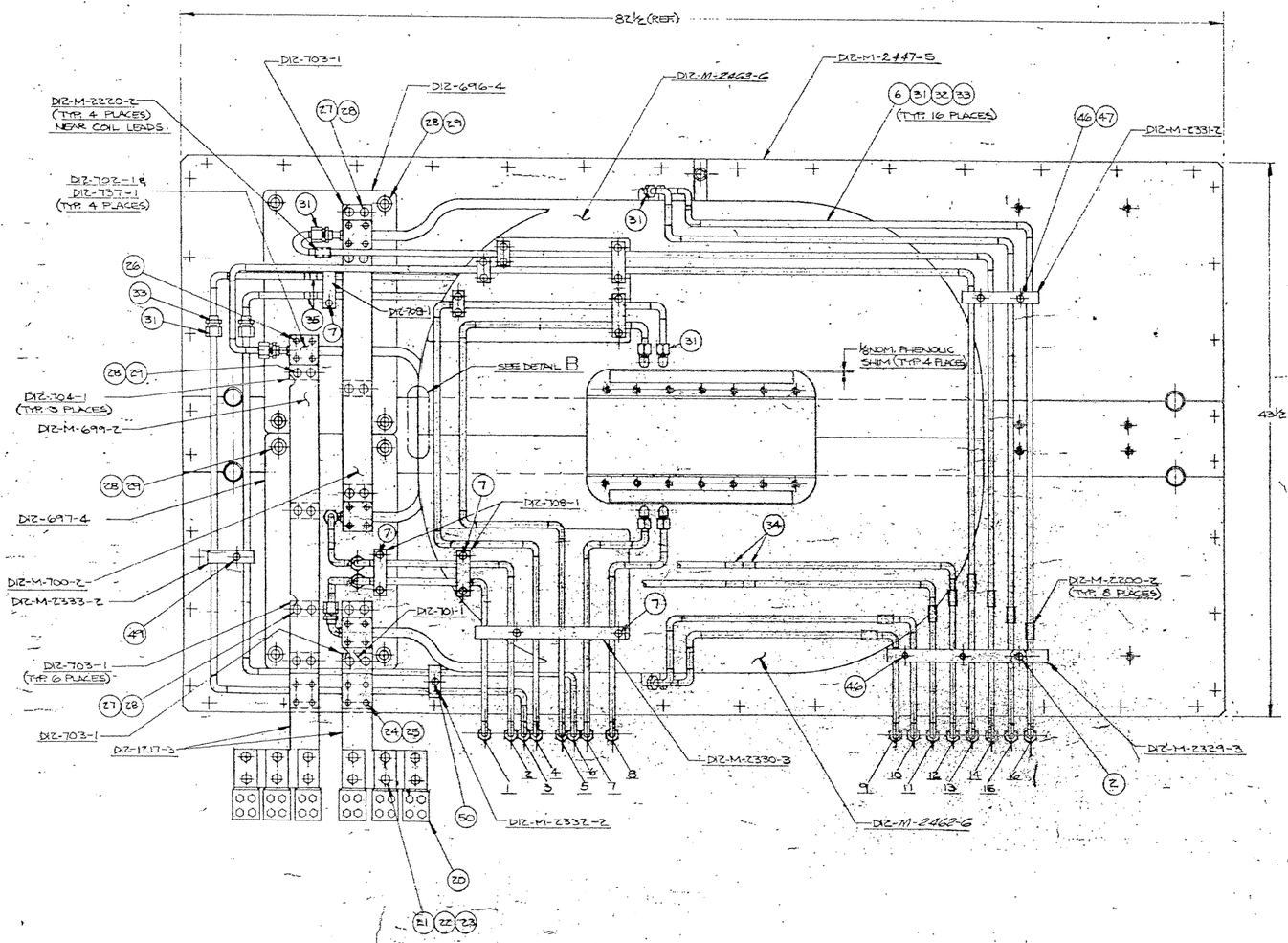
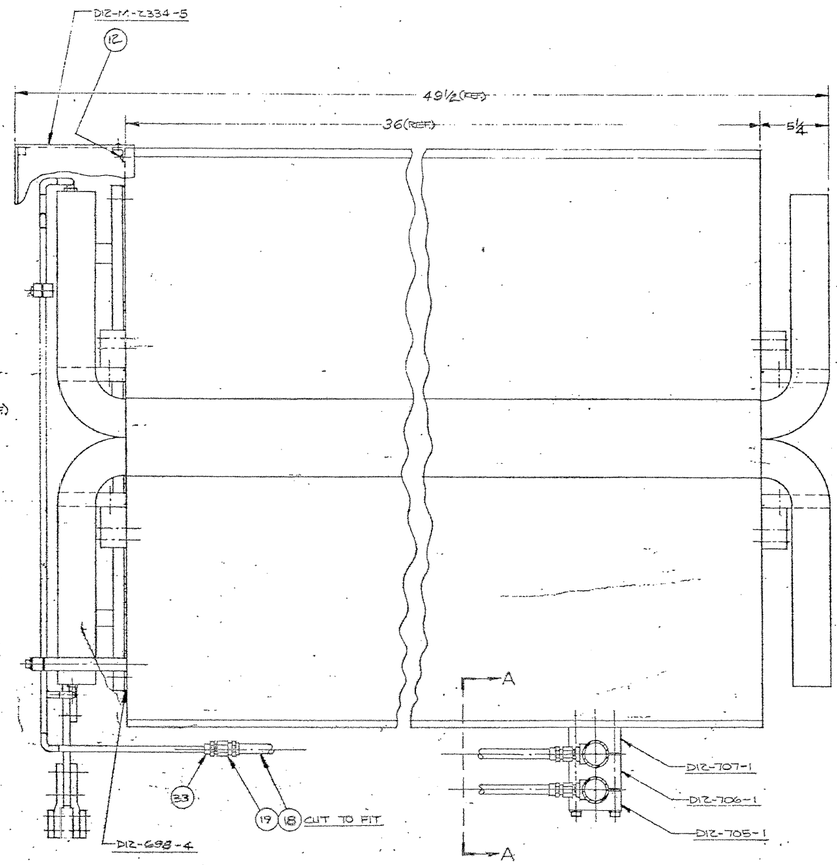


VIEW A-A



DETAIL B
SCALE FULL





DI2-M-2446-5
REV. 17

TOLERANCES—DECIMAL ± .005; FRACTIONAL (0-24") ± 1/64; (24"-60") ± 1/32, (OVER 60") ± 1/16; ANGULAR ± 1/2°
CONCENTRICITY—WITHIN TOLERANCE OF DIAMETRAL D.M., ABOUT, AXIS OF DATUM TOLERANCE CIRCLE.
FINISH—125 MICROINCH R.M.S. ROUNDNESS—.001 INCH; FLATNESS—.002 IN VALLEY, .001 WAVINESS—.001 INCH.
MISC. THREADS—UNIFIED SYSTEM CLASS 2; SPACE SMART SCREW 1/64

UNLESS USE SPEC. NO.	MOLDED PER PART	NO. PIECE TOOLED	BROOKHAVEN NATIONAL LABORATORY ASSOCIATED UNIVERSITIES, INC. UPTON, N.Y.	
SHOP	F.S.I. REC.	ADDT. REC.	W. R. TELFORD	AGS EXPERIMENTAL MAGNET
SEE B/M			1/4 SIZE	6X18D36 MKII MAGNET
MATERIAL SPEC.	SIZE	WEIGHT	SCALE	MAIN ASSEMBLY
5-20-66	A	0 LB	DI2-M-31	DI2-M-2446
DATE	DRAWN BY	CHECKED BY	JOB NUMBER	

REV.	DESCRIPTION	BY	DATE	CKD